



### **BLAST Service Taking Too Long, or the BLAST Canister is Contaminated**

**COMPLAINT:** BLAST service takes too long.

**CAUSE:** The canister is contaminated, causing the nozzle to clog.

**CORRECTION:** Clean the canister and nozzle; here's how:

- Remove the clear hose from the S-nozzle.  
The brass tip of the nozzle has two openings: the outer opening and ¼" inside there and inner opening.
- Insert a 0.015" cleaning wire through the outer opening.
- Wiggle the wire until it's all the way through the inner opening.
- Push the wire all the way through the nozzle, until it comes out the other end of the S-nozzle, where the clear hose was connected.
- Pull the wire out through the back of the nozzle.
- Connect your shop air blowgun to the brass nozzle.
- Blow out any debris or obstruction to the nozzle.
- Reconnect the clear tube to the nozzle.

Every week or so, flush the canister and nozzle with TBC cleaner:

- Spray a few ounces (milliliters) of TBC cleaner into the canister.
- Swirl it around to clean out the canister.
- Connect the canister to the BLAST manifold.
- Connect your shop air line to the BLAST manifold.
- Hold the nozzle in an empty container, and open the BLAST manifold to blow the TBC cleaner out of the nozzle.

This should keep the nozzle open and working like new.